

TABLE IV—Continued

Factor	Injury	Damage	Serious damage	Very serious damage
Thorn scratches	Not well healed, or more unsightly than discoloration permitted in the grade.	Not well healed, hard concentrated thorn injury aggregating more than a circle $\frac{3}{4}$ inch in diameter, or slight scratches aggregating more than a circle 1 inch in diameter. All areas based on a 70 size grapefruit..	Not well healed, hard concentrated thorn injury aggregating more than a circle $\frac{7}{8}$ inch in diameter, or slight scratches aggregating more than a circle $1\frac{1}{4}$ inches in diameter. All areas based on a 70 size grapefruit.	Aggregating more than 25 percent of the surface.

METRIC CONVERSION TABLE

§ 51.653 Metric conversion table.

Inches	Millimeters (mm)
$\frac{1}{4}$ equals	6.4
$\frac{3}{8}$ equals	9.5
$\frac{1}{2}$ equals	12.7
$\frac{9}{16}$ equals	14.3
$\frac{5}{8}$ equals	15.9
$\frac{3}{4}$ equals	19.1
$\frac{7}{8}$ equals	22.2
1 equals	25.4
$1\frac{1}{4}$ equals	31.8
$1\frac{1}{2}$ equals	38.1
3 equals	76.2
$3\frac{1}{16}$ equals	79.4
$3\frac{3}{16}$ equals	85.7
$3\frac{1}{2}$ equals	88.9
$3\frac{13}{16}$ equals	92.1
$3\frac{1}{2}$ equals	96.8
$3\frac{15}{16}$ equals	98.4
$4\frac{1}{16}$ equals	100.0
$4\frac{1}{8}$ equals	104.8
$4\frac{1}{4}$ equals	109.5
$4\frac{3}{8}$ equals	114.3
$4\frac{1}{2}$ equals	120.7
5 equals	127.0

Subpart—United States Standards for Grades of Oranges (Texas and States Other Than Florida, California, and Arizona)

SOURCE: 34 FR 13909, Aug. 30, 1969; 34 FR 14325, Sept. 12, 1969, unless otherwise noted. Redesignated at 42 FR 32514, June 27, 1977, and further redesignated at 46 FR 63203, Dec. 31, 1981.

GENERAL

§ 51.680 General.

The standards in this subpart apply only to the common or sweet orange group and varieties belonging to the Mandarin group except tangerines for which separate U.S. Standards are issued.

GRADES

§ 51.681 U.S. Fancy.

“U.S. Fancy” consists of oranges which meet the following requirements:

(a) Basic requirements:

(1) Discoloration:

(i) Not more than one-tenth of the surface, in the aggregate, may be affected by discoloration. (See § 51.700.)

(2) Firm;

(3) Mature;

(4) Similar varietal characteristics;

(5) Well colored;

(6) Well formed; and,

(7) Smooth texture.

(b) Free from:

(1) Ammoniation;

(2) Bruises;

(3) Buckskin;

(4) Caked melanose;

(5) Creasing;

(6) Cuts not healed;

(7) Decay;

(8) Growth cracks;

(9) Scab;

(10) Skin breakdown;

(11) Sprayburn;

(12) Undeveloped segments; and,

(13) Wormy fruit.

(c) Not injured by:

(1) Green spots;

(2) Oil spots;

(3) Split navels;

(4) Rough, wide or protruding navels;

(5) Scale;

(6) Scars; and,

(7) Thorn scratches.

(d) Not damaged by any other cause.

(e) For tolerances see § 51.689.

§ 51.682 U.S. No. 1.

“U.S. No. 1” consists of oranges which meet the following requirements: